BAUER MC 86 Duty-Cycle Crane



Technical Data

Dimensions of Base Machine







Operating Weight

with HD undercarriage, 900 mm track shoes, upper carriage with 2 hoist winches and wire ropes, operating equipment 25 t standard counterweight, 18.4 m basic boom including A-frame, boom hoist, roller block, hoist rope, boom bottom piece, 6 m boom insert, boom top, guy ropes and roller head, 100 t hook block

Total weight

approx. 105 t

Engine	Engine									
CAT diesel engine	C 18	Twin- Turbo	Twin- Turbo	Turbo						
Nominal output	kW	570	563/576	470						
Operating speed	U/min	1,850	1,850	1,850						
Exhaust em	ission sta	Indard								
EPA/CARB		ORA*	-/Tier 4 final	Tier 4 final						
CE			St. V	St. V						
				QPME						
				ready						
Diesel tank v	olume I	1,000	1,000	1,000						

Hydraulic System

Modern, high-performance hydraulic system with energysaving flow control on demand and power management system in multiple-circuit technology

Flow Rates	
Main circuits for duty-cycle applications	2 x 430 l/min
Main winch circuits	2 x 400 l/min
Additional circuit	1 x 328 l/min
Swing-gear circuit	1 x 204 l/min
Hydraulic pressure	320 bar
Hydraulic tank capacity	1,000

- Closed circuits for the main winches

- Open hydraulic circuits for additional consumers (optional)
- Closed hydraulic system for slewing gear
- Additional gear pumps for cooling and control systems
- Electro-hydraulic pilot control
- Cleaning of the hydraulic oil by means of large-dimensioned return oil filters, leak oil filters and pressure filters in the pilot control system
- Cooling system with high power reserves for working under permanent load even when subjected to unfavorable climatic conditions

Swing Gear

Slew ring driven by axial piston motor and planetary gear

- Slewing and dynamic braking in closed circuit for sensitive control
- Rotational speed can be pre-selected in stages up to 3 rpm
- Hydraulically activated multiple disk holding brake
- Extra large slewing ring, externally toothed
- Low-maintenance slew gear

Load Hoist Assemblies

Low-maintenance, compact duty-cycle crane winches, powered by controlled hydraulic adjustable motors via integrated planetary gears

	Hoisting Winch	Free-fall Winch
Main winch 1	250 kN	300 kN
Main winch 2	250 kN	300 kN
Rope capacity Layer 1	50 m	38 m
Layer 1 - 2	. 112 m	87 m
Layer 1 - 3	5 178 m	139 m
Layer 1 - 4	-	195 m
Rope diameter	32 mm	34 mm
Drum diameter	800 mm	760 mm
Max. rope speed	94.3 m/min	103 m/min

Boom Hoist Assembly	
Adjustment via winch	
Line pull of boom hoist winch	approx. 120 kN
Rope diameter	22 mm

Upper Carriage

Modular, torsion-resistant, precision welded construction, designed for high continuous load, pre-equipped for additional applications

- Variable counterweight concept, simple mounting/ removal system for easy transport
- 4 headlights distributed on the upper carriage
- Walkways to the front and side of the cab
- Excellent accessibility of all major components for service procedures

Standard counterweight: 2-part	2 x 12.5 t
Additional counterweight	5.0 t
Add-on counterweight: 2-part	max. 4 x 2.5 t
Max. counterweight with central ballast	40.0 t + 4.0 t

Undercarriage

Rigid fully hydraulic crawler undercarriage with adjustable tracks

 4 access ladders on the crawler, either mountable on the inside or on the outside

Туре	UW 120 BC
Travel speed	approx. 1.25 km/h
Crawler type	B 8 B
Track shoe width	900 mm
Track width (retracted/extended)	2,600/4,160 mm
Crawler width (retracted/extended)	3,500/5,060 mm
Crawler length	6,910 mm

* Exhaust emission equivalent Tier 2

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Technical Data

Control System

- Programmable microprocessor control system (PLC) with electro-proportional control for high adaptable operation
- Clearly arranged control panel for rig functions, located to the right-hand side of the operator's seat
- B-Tronic (electronic control, monitoring and visualization system)
 - Large, bright and non-glare LCD color display
 - Clearly arranged display of the relevant machine and process parameters
 - Optimum positioning of the screen thanks to an individual adjustment system

- Two joysticks on the operator's seat for all functions or double-T control lever for rope grab operation
- Two foot pedals for controlling the crawler

Boom

Robust tubular lattice boom with thick walled boom tubes, specifically designed for applications in specialist foundation engineering where high dynamic loads occur

- Basic boom consists of an A-frame, hoist winch, hoist rope, boom butt
- The boom is designed for use with Bauer hose drum systems
- Boom extensions and boom head according to the application

Operator's Cab

- Comfort cab, FOPS-certified
- Resiliently mounted, with exceptional sound suppression
- Excellent all-round visibility
- All weather design with safety glass
- Front windshield made of laminated safety glass
- Tinted glass (except front windshield)
- Sliding door with sliding window
- Large skylight window (bullet-proof glass)
- Wiper/washer system for front windshield and skylight

- Sun-blind
- Comfortable, mechanically sprung operator's seat
 - Weight and height adjustable
 - Inclination adjustment
 - Horizontally adjustable
- Headrest and adjustable armrests
 Infinitely variable cab heating system
- Air conditioning system
- First aid box on the operator's seat
- Radio with CD player in the operator's cab

Energy-Efficient Power EEP

The EEP package contains the following modifications:

- Variable and intelligent cooler and fan control
- Reduction in flow rate losses as a result of optimized hydraulic components
- Smart ECO mode of the diesel engine
- Closed hydraulic circuits for main winch operation



Optional Equipment

- Rope pressure rollers for main winches
- Tensile load measurement via redundant load measuring sockets
- Winch synchronization for main winches
- Electronic load moment limitation for hoisting device operation, user interface (integrated in B-Tronic)
- Different roller heads for various applications
- Front windshield can be fully retracted underneath the cab roof
- Set of ropes for different applications
- Hydraulic and electronic equipment kits for various applications such as cutting systems, two rope grabs, hanging leaders, hydraulic hammers, depth vibrators and rotary heads
- Quick connection system for the crawlers with hydraulic quick couplings, assembling tool and lifting gear
- Rope pulling-in winch
- Fully hydraulic cylinders for self-lowering and mounting counterweights, individually controllable
- Automatic climate control
- Cab heater with timer
- Electric fuel pump for diesel tank
- Aircraft warning light
- Wind gauge
- Bauer GCS (data acquisition system for hydraulic grabs)
- Central lubrication system

- Additional counterweight for various types of application
- Adapter on undercarriage for Bauer casing oscillator
- Camera system with on-screen display in the cab
- Walkways on both sides of the upper carriage
- Access ladder to the roof of the upper carriage
- Stone guard
- Special coating available on customer request
- Sun protection systems for various types of application
- Fly jib
- Working at height system for boom walkway (patented)
- Hydraulic counterweight safety device
- On top handrails upper carriage
- Working at height package with handrails
- Swing angle indicator
- Swing angle limitation
- Boom angle limitation
- Monitored rope anchorage with overload protection (patented)
- Muffler kit
- Cooling package
- Additional air conditioning system
- Fire extinguishing system
- DTR module
- High-pressure cleaner
- Rear frame for additional power packs

Duty-Cycle Crane Operation

for two-rope grab operation with mechanical grabs



Diaphragm wall grab





Grab and casing oscillator

Base Machine

- for hydraulic diaphragm wall grab, together with hydraulic hose drum system and grab turning device
- for cased bored piles in combination with a grab and a casing oscillator
- for Bauer depth vibrator TR 75 with hydraulic power supplied via the on-board hydraulic system
- for various vibratory pile drivers with power pack at the rear (power pack optional)
- for Bauer cutters with various hose drum systems
- for Bauer Flydrill with hydraulic power supplied via the on-board hydraulic system



Vibratory pile driver with power pack



Flydrill

Duty-Cycle Crane Operation – Load Chart

Boom lengths from 18.4 m to 33.4 m, 300 kN winch, loads in t

	with 25 t counterweight				with 30 t counterweight				with 35 t counterweight + 4 t central ballast									
Operating radius r (m)		18.4			21.4			Во 24.4	om le	ngth (m) 27.4			30.4			33.4	
6.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0
7.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	45.0	44.4	45.0	45.0	43.6	44.9	44.9
8.0	38.5	42.6	45.0	37.9	42.0	45.0	37.3	41.4	45.0	36.6	40.7	45.0	35.9	40.0	45.0	35.2	39.3	41.0
9.0	32.3	35.8	40.2	31.8	35.3	39.7	31.2	34.7	39.1	30.6	34.1	38.5	30.0	33.4	37.9	29.3	32.8	37.2
10.0	27.7	30.7	34.5	27.2	30.2	34.1	26.7	29.7	33.6	26.1	29.2	33.0	25.5	28.6	32.4	24.9	28.0	31.8
11.0	24.1	26.8	30.0	23.7	26.4	29.8	23.2	25.9	29.3	22.6	25.3	28.8	22.1	24.8	28.2	21.5	24.2	27.6
12.0	21.3	23.7	26.7	20.9	23.3	26.3	20.4	22.8	25.9	19.9	22.3	25.4	19.3	21.8	24.8	18.8	21.2	24.3
13.0	19.0	21.2	24.0	18.6	20.8	23.5	18.1	20.3	23.1	17.6	19.8	22.6	17.1	19.3	22.1	16.6	18.8	21.6
14.0	17.1	19.1	21.6	16.6	18.7	21.2	16.2	18.2	20.8	15.7	17.8	20.3	15.3	17.3	19.8	14.7	16.8	19.3
15.0	15.4	17.3	19.7	15.0	16.9	19.3	14.6	16.5	18.8	14.2	16.0	18.4	13.7	15.5	17.9	13.2	15.1	17.4
16.0	14.1	15.8	18.0	13.7	15.4	17.6	13.3	15.0	17.2	12.8	14.5	16.7	12.4	14.1	16.3	11.9	13.6	15.8
17.0				12.5	14.1	16.1	12.1	13.7	15.7	11.6	13.2	15.3	11.2	12.8	14.8	10.7	12.3	14.4
18.0				11.4	12.9	14.8	11.1	12.6	14.5	10.6	12.1	14.0	10.2	11.7	13.6	9.7	11.2	13.1
19.0				10.5	11.9	13.7	10.1	11.6	13.4	9.7	11.1	12.9	9.3	10.7	12.5	8.8	10.3	12.1
20.0				9.7	11.0	12.7	9.3	10.7	12.4	8.9	10.3	12.0	8.5	9.8	11.5	8.1	9.4	11.1
21.0							8.6	9.9	11.5	8.2	9.5	11.1	7.8	9.1	10.7	7.4	8.6	10.2
22.0							8.0	9.2	10.7	7.6	8.8	10.3	7.2	8.4	9.9	6.7	7.9	9.5
23.0							7.4	8.5	10.0	7.0	8.1	9.6	6.6	7.7	9.2	6.2	7.3	8.8

- 1. The specified loads are maximum values and must not be exceeded.
- 2. The rated loads are valid for a planar, firm plane.
- 3. The rated loads are valid for a 360° swing angle.
- 4. The rated loads are valid for maximum undercarriage track width.
- 5. The rated loads do not exceed 75 % of the tipping load.
- 6. The weights of lifting accessories and ropes are part of the permissible total load.
- 7. When lifting loads that exceed the maximum pulling force of a winch, it must be ensured that no single winch is overloaded.
- During operation with a mechanical two-rope grab, the maximum pulling force of a single winch – considering the rope layer – must not be exceeded.
- The specified values are for information purposes only. The actual values can be found in the documentation supplied with the machine.

Flying Vibro

35 t counterweight + 4 t central ballast, main winch 300 kN single reeved (double strand) over masthead

Boom length (m)	Penetration depth (m)	Radius (m)
24.4	15	8 - 10
30.4	20	8 - 10
33.4	25	8 - 10

Notes:

- 1. The rated loads are valid for a planar, firm plane.
- 2. The rated loads are valid for a 360° swing angle.
- 3. The rated loads are valid for maximum undercarriage track width.
- 4. When the depth vibrator is not being used, it is to be placed on the ground.
- 5. The specified values are for information purposes only. The actual values can be found in the documentation supplied with the machine.



Equipment with Depth Vibrator TR 75 – RDV

30 t counterweight, main winch 250 kN single reeved (double strand) over masthead

		Boom length (m)									
		21	.4	24	.4	27	.4	30	.4	33	.4
Penetra- tion depth (m)	Weight TR (kg)		Max. permissible operating radius (m)** – boom angle (°)								
		(m)	(°)	(m)	(°)	(m)	(°)	(m)	(°)	(m)	(°)
15.2	7,250	9.2*	70	12.8	63	12.9	66	12.1	70	12.1	72
18.7	8,120			8.1*	63	11.6	69	11.2	72	11.1	74
21.7	8,860					9.8*	73	10.7	73	10.5	75
24.7	9,610							10.2*	74	9.9	76
27.2	10,725									8.8	78

Notes:

- 1. The rated loads are valid for a planar, firm plane.
- 2. The rated loads are valid for a 360° swing angle.
- 3. The rated loads are valid for maximum undercarriage track width.
- 4. When the depth vibrator is not being used, it is to be placed on the ground.
- 5. The specified values are for information purposes only. The actual values can be found in the documentation supplied with the machine.



* with active pulling force limitation / monitoring in conjunction with operating radius display

** max. operating radius limited by vibrator length / boom length

DHG Operation – Load Chart

Boom length 18.4 m, 300 kN winch, loads in t

Operating	Load with						
radius r (m)	25 t counterweight	30 t counterweight					
4.2	25.0	33.0 (35.0*)					
4.5	25.0	33.0 (35.0*)					
5.0	25.0	33.0					
5.5	25.0	31.8					
6.0	25.0	29.1					
6.5	25.0	26.9					
7.0	23.2	25.0					

Notes:

- 1. The rated loads are valid for a planar, firm plane.
- 2. The rated loads are valid for a 360° swing angle.
- 3. The rated loads are valid for maximum undercarriage track width.
- 4. The rated loads do not exceed 75% of the tipping load.
- 5. The weights of lifting accessories and ropes are part of the permissible total load.
- 6. Values designated with an * are valid for grabs suspended via a rope sheave.
- 7. The specified values are for information purposes only. The actual values can be found in the documentation supplied with the machine.

MHG Operation with Hoisting Rope and Holding Rope – Load Chart

30 t counterweight, boom length 27.4 m, 250 kN winch, loads in t

Operating radius r (m)	Load with 25 t counterweight
6.0	25.0
8.0	25.0
10.0	19.0
12.0	12.0
14.0	9.4
16.0	9.0

Notes:

- 1. The rated loads are valid for a planar, firm plane.
- 2. The rated loads are valid for a 360° swing angle.
- 3. The rated loads are valid for maximum undercarriage track width.
- 4. The rated loads do not exceed 66 % of the tipping load.
- 5. The weights of lifting accessories and ropes are part of the permissible total load.
- 6. The hose drum system is designed for a grabbing depth of 20 m under the working platform.
- 7. The specified values are for information purposes only. The actual values can be found in the documentation supplied with the machine.

Hydraulic grab DHG with hose drum system HDSG 50/HDSG 80



Hydraulic grab MHG with hose drum system HDSG



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Bauer Dynamic Compaction (BDC) – Load Chart

30 t counterweight, boom lengths from 21.4 m to 36.4 m, 300 kN winch, loads in t

Operating	Boom length (m)								
radius r (m)	21.4	24.4	27.4	30.4	33.4	36.4			
8	36.5	34.5	32.5	30.5	29.5	28.5			
9	35.0	33.0	31.0	29.0	28.0	27.0			
10	31.7	31.4	30.0	28.0	27.0	26.0			
11	27.6	27.3	27.0	26.6	26.0	25.0			
12	24.4	24.1	23.8	23.4	23.0	22.6			

Notes:

- 1. The rated loads are valid for a planar, firm plane.
- 2. The rated loads are valid for a 360 $^{\circ}$ swing angle.
- 3. The rated loads are valid for maximum undercarriage track width.
- 4. The rated loads do not exceed 75 % of the tipping load.
- 5. The weights of lifting accessories and ropes are part of the permissible total load.
- 6. The specified values are for information purposes only. The actual values can be found in the documentation supplied with the machine.



Bauer Dynamic Compaction (BDC)

Equipment for Leader-guided Methods with BL 35

The above processes may require partial retrofit kits as well as additional optional equipment.



Bauer depth vibrator







Hose Tensioning System HTS

HTS 38

Cutting depth, max.	38 m
Load	40 t

HTS 50

Cutting depth, max.	50 m
Load	35 t



Hose Drum System HDS

HDS 100

Cutting depth, max.	100 m
Load	45 t

- 1. The rated loads are valid for a planar, firm plane.
- 2. The rated loads are valid for a 360° swing angle.
- 3. The rated loads are valid for maximum undercarriage track width.
- 4. The rated loads do not exceed 75 % of the tipping load.
- 5. A wind speed of 20 m/s is taken into account.
- 6. A rotation moment (speed of upper carriage: 1 rpm) is taken into account.
- 7. When the machine is not in operation it must stand on planar, firm ground and the cutter must be placed on the ground.
- 8. The total weight of the cutter includes the cutter itself, the guide frame and the pulley block.
- The specified values are for information purposes only. The actual values can be found in the documentation supplied with the machine.

Lifting Operation



Boom Configurations

	Length			Boom total length (m)								
	(m)	18.4	21.4	24.4	27.4	30.4	33.4	36.4	39.4	42.4	45.4	48.4
Boom butt	5.6	1	1	1	1	1	1	1	1	1	1	1
Boom section	3.0		1		1		1		1		1	
Boom section	6.0	1	1	2	2	3	3	4	4	5	5	6
Boom top	5.9	1	1	1	1	1	1	1	1	1	1	1
Roller head	0.9	1	1	1	1	1	1	1	1	1	1	1

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Lifting Operation – Load Chart

Operating					Boom le	ngth (m)				
radius r (m)	18.4	21.4	24.4	27.4	30.4	33.4	36.4	39.4	42.4	45.4
3.8	110.0									
4.0	106.6									
4.1		93.2								
4.4			84.5							
4.8				74.2						
5.0	82.0	77.7	73.7	70.1	65.9					
5.4						58.8				
5.7							45.0			
6.0	65.6	62.6	59.8	57.2	54.8	52.4	44.0	40.2		
6.3									36.1	
6.6	= 4 4	50.4	50.4	40.0	40.0		40.0	07.4		32.3
7.0	54.4	52.1	50.1	48.0	46.2	44.3	40.9	37.4	34.5	31.2
8.0	46.3	44.5	42.9	41.2	39.7	38.2	36.8	34.8	32.2	28.4
9.0	38.9 33.4	38.7 33.2	37.3 32.9	35.9 31.7	34.7 30.7	33.4	32.2	31.0 27.4	29.9	25.8
10.0 11.0	29.1	28.9	28.7	28.3	27.4	29.5 26.3	28.5 25.4	27.4	26.5 23.6	23.6 22.0
12.0	29.1	25.4	25.3	26.3	24.6	20.3	22.9	24.5	23.0	22.0
13.0	23.0	22.6	22.5	23.0	24.0	23.7	22.9	19.8	19.1	18.3
14.0	20.5	20.3	20.1	19.8	19.6	19.3	18.8	18.0	17.3	16.6
15.0	18.5	18.3	18.1	17.9	17.7	17.4	17.1	16.4	15.7	15.0
16.0	16.8	16.6	16.5	16.2	16.0	15.7	15.4	14.9	14.4	13.7
17.0	15.3	15.1	15.0	14.7	14.5	14.2	13.9	13.6	13.1	12.5
18.0	14.0	13.8	13.7	13.4	13.2	12.9	12.7	12.3	12.0	11.4
19.0	12.8	12.7	12.6	12.3	12.1	11.8	11.5	11.2	10.9	10.4
20.0		11.7	11.5	11.3	11.1	10.8	10.5	10.2	9.9	9.5
21.0		10.7	10.6	10.4	10.2	9.9	9.6	9.3	9.0	8.7
22.0		9.9	9.8	9.5	9.3	9.0	8.8	8.4	8.2	7.8
23.0			9.1	8.8	8.6	8.3	8.1	7.7	7.5	7.1
24.0			8.4	8.1	7.9	7.6	7.4	7.0	6.8	6.4
25.0				7.5	7.3	7.0	6.8	6.4	6.2	5.8
26.0				6.9	6.8	6.5	6.2	5.9	5.6	5.3
27.0				6.4	6.2	5.9	5.7	5.3	5.1	4.7
28.0					5.7	5.4	5.2	4.9	4.6	4.3
29.0					5.3	5.0	4.8	4.4	4.2	3.8
30.0					4.8	4.6	4.4	4.0	3.8	3.4
31.0						4.2	4.0	3.6	3.4	3.0
32.0						3.8	3.6	3.3	3.0	2.7
33.0						3.5	3.3	2.9	2.7	2.3
34.0 35.0							2.9 2.6	2.6 2.3	2.4	2.0
35.0							2.6	2.3	1.8	1.7
37.0							2.0	1.7	1.5	1.4
38.0								1.7	1.3	1.2
39.0								1.2	1.0	
39.0								1.2	1.0	L

30 t counterweight, boom lengths from 18.4 m to 45.4 m, 300 kN winches, loads in t

- 1. The rated loads are determined acc. to EN 13000.
- 2. The rated loads are valid for a planar, firm plane.
- 3. The rated loads are valid for a 360° swing angle.
- 4. The rated loads are valid for maximum undercarriage track width.
- 5. Steel structures are designed acc. to EN 13001.
- 6. The weights of lifting accessories and ropes are part of the permissible total load.
- 7. When travelling with a load, the rated load must be reduced.
- 8. The specified values are for information purposes only. The actual values can be found in the documentation supplied with the machine.

Lifting Operation – Load Chart

35 t counterweight + 4 t central ballast, boom lengths from 18.4 m to 48.4 m, 300 kN winches, loads in t

Operating	Boom length (m)										
radius r (m)	18.4	21.4	24.4	27.4	30.4	33.4	36.4	39.4	42.4	45.4	48.4
3.8	110.0										
4.0	104.5										
4.1	101.0	93.0									
4.4		00.0	93.0								
4.8				82.1							
5.0	79.5	85.8	82.1	78.1	68.4						
5.4						59.7					
5.7							44.9				
6.0	67.2	69.8	66.7	63.8	58.0	54.3	43.9	40.2			
6.3									36.1		
6.6										32.3	
6.9											28.9
7.0	60.7	58.2	56.0	53.7	49.1	46.4	40.7	37.4	34.5	31.2	28.8
8.0	51.7	49.8	48.0	46.2	44.0	40.7	37.8	34.8	32.2	28.4	26.3
9.0	43.7	43.3	41.9	40.4	39.0	37.5	35.4	32.5	29.9	25.8	24.0
10.0	37.5	37.3	37.0	35.7	34.6	33.3	32.3	30.5	27.6	23.6	21.9
11.0	32.7	32.5	32.4	31.9	30.9	29.8	28.9	27.8	25.4	22.0	20.2
12.0	28.9	28.7	28.5	28.3	27.8	26.9	26.0	25.1	23.4	20.7	18.9
13.0	25.8 23.2	25.6	25.4	25.2 22.6	25.0	24.4 22.1	23.6 21.5	22.7	21.8	19.7	17.8
14.0 15.0	23.2	23.0 20.8	22.8 20.7	22.6	22.4 20.2	19.9	19.6	20.7 18.9	19.9 18.2	18.7 17.5	16.9 16.0
16.0	19.1	18.9	18.8	18.5	18.3	18.0	19.0	17.3	16.7	17.5	15.1
17.0	17.5	17.3	17.2	16.9	16.7	16.3	16.1	15.8	15.3	14.6	14.1
18.0	16.0	15.9	15.7	15.5	15.2	14.9	14.7	14.4	14.1	13.4	12.9
19.0	14.7	14.6	14.5	14.2	14.0	13.7	13.4	13.1	12.8	12.4	11.8
20.0		13.5	13.4	13.1	12.9	12.6	12.3	12.0	11.7	11.4	10.9
21.0		12.4	12.3	12.1	11.9	11.6	11.3	11.0	10.7	10.4	10.0
22.0		11.5	11.4	11.2	11.0	10.7	10.4	10.1	9.8	9.5	9.2
23.0			10.6	10.4	10.2	9.8	9.6	9.3	9.0	8.6	8.4
24.0			9.8	9.6	9.4	9.1	8.9	8.5	8.3	7.9	7.7
25.0				8.9	8.7	8.4	8.2	7.8	7.6	7.2	7.0
26.0				8.3	8.1	7.8	7.6	7.2	7.0	6.6	6.4
27.0				7.7	7.5	7.2	7.0	6.6	6.4	6.0	5.8
28.0					7.0	6.7	6.5	6.1	5.9	5.5	5.2
29.0					6.5	6.2	6.0	5.6	5.4	5.0	4.8
30.0					6.0	5.7	5.5	5.2	4.9	4.6	4.3
31.0						5.3	5.1	4.7	4.5	4.1	3.9
32.0						4.9	4.7	4.3	4.1	3.7	3.5
33.0						4.5	4.3	4.0	3.7	3.4	3.1
34.0							3.9	3.6	3.4	3.0	2.8
35.0							3.6 3.3	3.3	3.0	2.7	2.4 2.1
<u>36.0</u> 37.0							3.3	3.0 2.7	2.7 2.4	2.4 2.1	1.8
37.0								2.7	2.4	1.8	1.6
39.0								2.4	1.9	1.6	1.3
40.0								<u> </u>	1.6	1.3	1.0
40.0									1.0	1.5	1.0

- 1. The rated loads are determined acc. to EN 13000.
- 2. The rated loads are valid for a planar, firm plane.
- 3. The rated loads are valid for a 360° swing angle.
- 4. The rated loads are valid for maximum undercarriage track width.
- 5. Steel structures are designed acc. to EN 13001.
- 6. The weights of lifting accessories and ropes are part of the permissible total load.
- 7. When travelling with a load, the rated load must be reduced.
- 8. The specified values are for information purposes only. The actual values can be found in the documentation supplied with the machine.

Lifting Operation – Load Chart

40 t counterweight + 4 t central ballast, boom lengths from 24.4 m to 48.4 m, 300 kN winches, loads	in t
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Operating				Во	om length	(m)			
radius r (m)	24.4	27.4	30.4	33.4	36.4	39.4	42.4	45.4	48.4
4.4	93.9								
4.8		81.8							
5.0	86.5	79.7	68.5						
5.4				60.0					
5.7					45.0				
6.0	72.1	69.0	58.2	54.6	44.0	41.7			
6.3							36.0		
6.6								32.1	
6.9									28.8
7.0	60.5	58.2	49.3	46.6	40.9	38.8	34.4	31.0	28.6
8.0	52.0	50.1	44.1	40.9	38.0	36.0	32.1	28.2	26.1
9.0	45.4	43.8	41.7	37.7	35.5	33.6	29.8	25.7	23.8
10.0	40.2	38.8	37.6	36.0	33.3	31.5	27.5	23.5	21.7
11.0	35.2	34.7	33.7	32.5	31.2	29.6	25.3	21.9	20.0
12.0	31.1	30.9	30.4	29.4	28.4	27.5	23.2	20.6	18.7
13.0	27.8	27.5	27.3	26.7	25.8	24.9	21.6	19.5	17.6
14.0	25.0	24.7	24.5	24.2	23.6	22.7	20.2	18.5	16.7
15.0	22.6	22.4	22.1	21.8	21.6	20.8	19.2	17.5	15.7
16.0	20.6	20.3	20.1	19.8	19.6	19.1	18.2	16.4	14.8
17.0	18.9	18.6	18.4	18.1	17.8	17.5	17.0	15.4	13.9
18.0	17.3	17.1	16.8	16.5	16.3	16.0	15.7	14.5	13.0
19.0	16.0	15.7	15.5	15.2	14.9	14.6	14.4	13.7	12.2
20.0	14.8	14.5	14.3	14.0	13.7	13.4	13.1	12.8	11.5
21.0	13.7	13.4	13.2	12.9	12.7	12.3	12.1	11.7	10.9
22.0	12.7	12.4	12.2	11.9	11.7	11.3	11.1	10.7	10.3
23.0	11.8	11.6	11.4	11.0	10.8	10.5	10.2	9.9	9.6
24.0	11.0	10.8	10.6	10.3	10.0	9.7	9.4	9.1	8.8
25.0		10.0	9.8	9.5	9.3	8.9	8.7	8.3	8.1
26.0		9.3	9.2	8.9	8.6	8.3	8.0	7.7	7.4
27.0		8.7	8.5	8.2	8.0	7.7	7.4	7.1	6.8
28.0			8.0	7.7	7.4	7.1	6.8	6.5	6.2
29.0			7.4	7.1	6.9	6.6	6.3	6.0	5.7
30.0			6.9	6.6	6.4	6.1	5.8	5.5	5.2
31.0				6.2	6.0	5.6	5.4	5.0	4.8
32.0				5.7	5.5	5.2	4.9	4.6	4.3
33.0				5.3	5.1	4.8	4.5	4.2	3.9
34.0					4.7	4.4	4.2	3.8	3.6
35.0					4.4	4.0	3.8	3.5	3.2
36.0					4.0	3.7	3.5	3.1	2.9
37.0						3.4	3.2	2.8	2.6
38.0						3.1	2.9	2.5	2.3
39.0						2.8	2.6	2.2	2.0
40.0							2.3	2.0	1.7

- 1. The rated loads are determined acc. to EN 13000.
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- 4. The rated loads are valid for maximum undercarriage track width.
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